Fig. 1

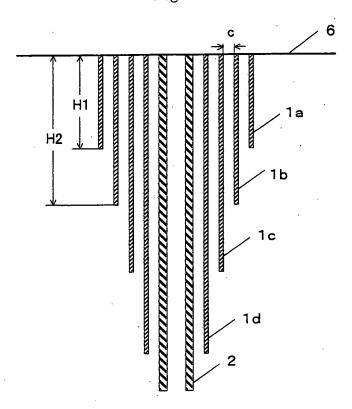
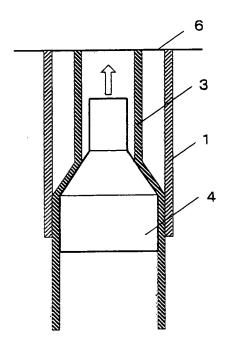


Fig. 2



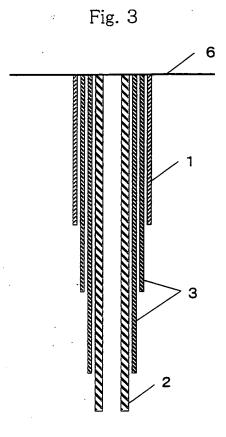
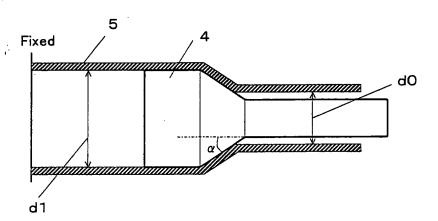


Fig. 4





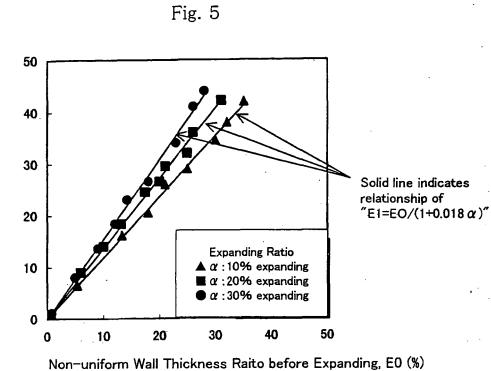


Fig. 6

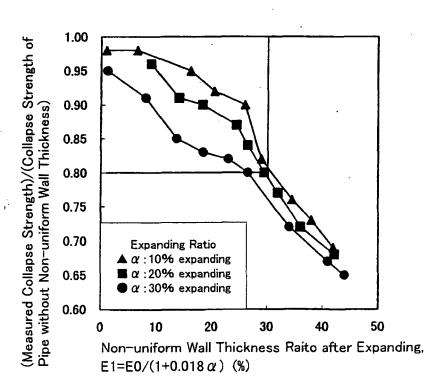


Fig. 7

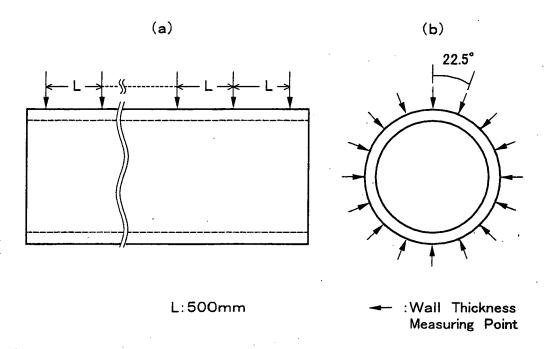
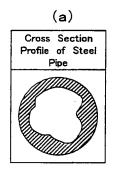


Fig.8



(b)

Cycle	360°	180°	120°	90°	60°
Definition	First Order of the Non-uniform Wall Thickness (Eccentric Non- uniform Wall Thickness)	Second Order of the Non-uniform Wall Thickness	Third Order of the Non-uniform Wall Thickness	Fourth Order of the Non–uniform Wall Thickness	Sixth Order of the Non-uniform Wall Thickness
Profile					

/^

Fig. 9

Alai

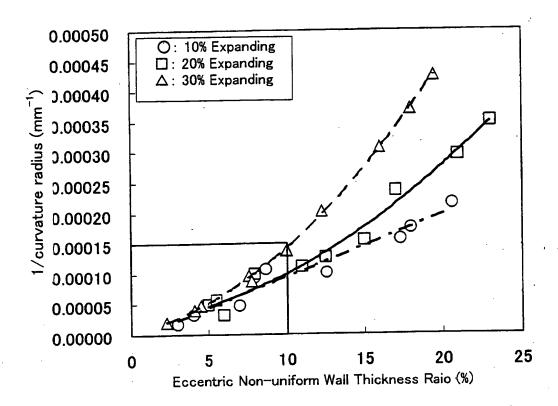


Fig. 10

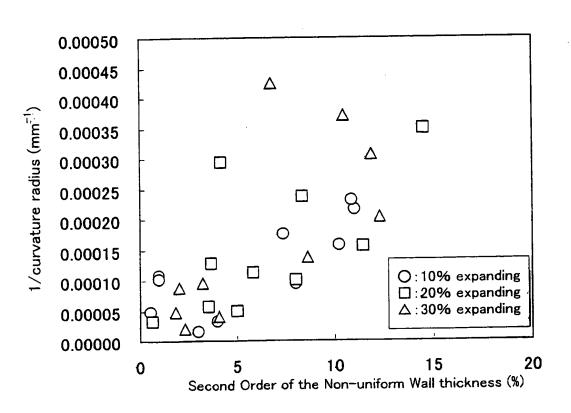


Fig. 11

